



Received:06/19/2018	Completed:07/03/2018	Letter: W3	RV	P.O.#:	Test Report #:	3-26795-3-
<b>Client's Identification</b>	Style: Chili. Content: 75% Post-Consumer Recycled Polyester FR, 25% Polyester FR (FR Inside the Fiber). Finish: None. Weight: 470 g/lm. Color # 66175. End Use: Upholstery					
<b>Tested For: Bente Ellingsoe, Quality Department</b>	<b>Key Test: ASTM D 4034/ACT</b>				150	
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark			<b>Tel: 011-45-9630-3100</b>		<b>Ext:</b>	
			<b>Fax: 011-45-9811-6125</b>			

Test Category: Seam Slippage      Specifier: ACT      LE 2015; V 08/15      PC: 8H      dl/SM  
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"  
 Seam Type: 301 Lockstitch  
 Thread Type: 100% Nylon Bonded Monocord;  
                   Needle Thread size 8/Bobbin Thread Size 5  
 Needle: Size 22 Ball Point  
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)  
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	109.5 SB
	2	113.5 SB
	3	100.5 SB
	4	105.5 SB
	5	101.0 SB
	Avg:	106.0
Weft Yarn Slippage: (seamed in weft direction)	6	106.5 SB
	7	103.0 SB
	8	116.0 SB
	9	100.0 SS
	10	117.5 SB
	Avg:	108.5

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage  
 SB = Seam break before 1/4" slippage  
 FB = Fabric break before 1/4" slippage  
 FBS = Fabric break at Seam before 1/4" slippage


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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

 Complies;  Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

  
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 AUTHORIZED SIGNATURE  
 SGS GOVMARK  
 /jb  
 lpm

Phyllis Pettit

JUL 11 2018

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