

<b>Received:</b> 02/04/2019	<b>Completed:</b> 02/12/2019	<b>Letter:</b> U5	TM	<b>P.O.#:</b>	<b>Test Report #:</b> 3-30732-5-
<b>Client's Identification</b>	Style: Savoy. Content: 100% Trevira CS. Weight: 770 g/lm. Color: 60196 Light Grey. Product End Use: Upholstery.				
<b>Tested For: Bente Ellingsoe, Quality Department</b>			<b>Key Test: ASTM D 4034/ACT</b>		175
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark			<b>Tel:</b> 011-45-9630-3100 <b>Fax:</b> 011-45-9811-6125		<b>Ext:</b>

Test Category: Seam Slippage      Specifier: ACT      LE 2018; V 01/19      PC: 8H      dl/SM  
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (August 2018)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"  
 Seam Type: 301 Lockstitch  
 Thread Type: 100% Nylon Bonded Monocord;  
                   Needle Thread size 8/Bobbin Thread Size 5  
 Needle: Size 22 Ball Point  
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)  
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	117.5 SB
	2	118.0 SB
	3	127.5 SB
	4	129.5 SB
	5	122.0 SB
	Avg:	123.0
Weft Yarn Slippage: (seamed in weft direction)	6	112.0 SB
	7	113.0 SB
	8	105.0 SB
	9	118.5 SB
	10	115.5 SB
	Avg:	113.0

ABBREVIATIONS WHICH MAY BE USED:

- SS = Seam Slippage
- SB = Seam break before 1/4" slippage
- FB = Fabric break before 1/4" slippage
- FBS = Fabric break at Seam before 1/4" slippage



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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies;  Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

Phyllis Pettit

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AUTHORIZED SIGNATURE  
SGS GOVMARK  
/mg /pm

FEB 20 2019

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