



For the Account of Gabriel A/S
Hjulmagervej 55
9000 Aalborg Denmark

Client's Identification ARCH col. 70999

CERTIFICATE OF TESTING

TEST PERFORMED Standard Test Method for Abrasion Resistance of Textile Fabrics (Oscillatory Cylinder Method) ASTM D 4157-13(2022)

TEST RESULTS

	Number of Double Rubs	Warp (Length) Specimens	Fill (Width) Specimens
Specimen #1	100,000	No breakage or appreciable wear	No breakage or appreciable wear
Specimen #2	100,000	No breakage or appreciable wear	No breakage or appreciable wear

INTERPRETATION USED

- Option 1 The end point is reached on a woven fabric when two or more yarns have broken or on a knitted fabric, when a hole appears.
- Option 2 The end point is reached when there is a change in shade or appearance that is sufficient to cause a customer to complain.

NOTES

Test Conditions 70 ±4°F, 65 ±5% Relative Humidity
Sampling As Received
Abradant Used ACT Standard #10 Cotton Duck Wire Screen
Samples Backed with
Masking Tape Yes No
Tension 4 pounds
Compression 3 pounds

ACCEPTANCE CRITERIA

ACT Performance Guideline Criteria

Woven + Knitted	Low Traffic / Private Spaces	High Traffic / Public Spaces
Upholstery <i>Indoor / Outdoor</i>	15,000 cycles, minimum	30,000 cycles, minimum
Coated Fabrics	Low Traffic / Private Spaces	High Traffic / Public Spaces
Upholstery <i>Indoor / Outdoor</i>	n/a	50,000 cycles, minimum

CONCLUSION

Based on the above Results and the ACT Performance Guideline, the item tested meets the requirements for:

Unrated
 Low Traffic / Private Spaces
 High Traffic / Public Spaces

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

Authorized Signature

Date Order Completed: 12/22/2025